



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7701
Job Sheet 170165



Part No: 647.7701

Job Qty: 10 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Large Fab-1		DYC 18/01/25
110	Packaging	10 pcs	2/8/18	2/8/18	0.00	0.00	Packaging1-1		DYC 18/01/25
120	Large Fab	10 pcs	2/8/18	2/8/18	0.00	4.37	Large Fab 4		DYC 18/01/26
130	QC	10 pcs	2/8/18	2/8/18	0.00	0.00	QC9		PD 18-01-27
140	QC	10 pcs	2/8/18	2/8/18	0.00	0.00	QC5		PD 18-01-27
150	Outsource	10 pcs	2/8/18	2/8/18	0.00	0.00	Outsource3		AT 18/02/14
160	Packaging	10 pcs	2/8/18	2/8/18	0.00	0.00	Packaging2		AT 18/02/14
170	QC	10 pcs	2/8/18	2/8/18	0.00	0.00	QC5		38
180	SprayPaint	10 pcs	2/9/18	2/9/18	0.00	0.80	Spray Paint		✓ AS 98 FEB 24 2018
190	QC	10 pcs	2/9/18	2/9/18	0.00	0.00	QC14		35 FEB 27 2018
200	Packaging	10 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-1		STOCKIN SF FEB 27 2018
210	QC21-SA	10 Ea	2/9/18	2/9/18	0.00	0.00	QC21		DAS 21 FEB 28 2018

Part Op 120 - 1- ASSEMBLE AND WELD AS PER DWG ***IMPORTANT DIMENSION IS 23.75" ***

Descriptions: 150 - Issue P/O : 038918 Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread

180 - PRIOR TO PRIME MASK THREAD AND PRIME AS PER DWG PRIMER BATCH: 138802

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	647.7710	10	16	0	0
	647.7712	10	20	0	0
	647.7713	10	8	0	0

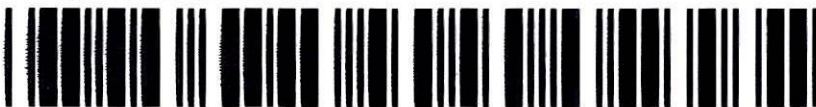
Part Specifications

Specifications could not be found.

DART
AEROSPACE
S035528

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
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Strut Assembly

PART NO: 647.7701

Original Serial #: S035528

Revision:

Operation: Start up Operation 01/25/18

Change No:

Job No: 170165

Master Unit 000091



Job No 170165



Dart Aerospace Ltd.
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Canada

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PURCHASE ORDER **PO038918**

E-MAILED
FEB 12 2018

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO038918
PO Date: 1/31/18
Due Date: 2/8/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	169927	RBW6405G02131-3G-1	Bolt -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	2/8/18	2 pcs ✓	0 pcs 2x	2 pcs	\$3.00/pcs	\$6.00
2	170013	RB6796941-14	Starter Seal Guide -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	2/8/18	5 pcs ✓	0 pcs 5x	5 pcs	\$2.49/pcs	\$12.45
3	170165	647.7701	Strut Assembly Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	2/8/18	10 pcs ✓	0 pcs 10x	10 pcs	\$6.00/pcs	\$60.00
4	170255	RBT18560-11	Upright -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	2/8/18	12 pcs ✓	0 pcs 12x	12 pcs	\$3.50/pcs	\$42.00
5	170360	RBW109-3101-58-1-3	Hammer Head -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	2/8/18	6 pcs ✓	0 pcs 6x	6 pcs	\$2.39/pcs	\$14.34
6	170485	647.7703	Strut Assembly Issue	Firmed	2/8/18	16 pcs ✓	0 pcs 16x	16 pcs	\$75.50/pcs	\$1,208.00

JAG
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9-88



Certificat de Conformité / Certificate of Compliance

(006394-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

006394 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
14-Feb-2018		Curtis Anderson		038918				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6405G02131-3G-1 Rev.	BOLT 01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] SPÉC: ASTM B633 TYPE 1 SC2 ***	ZINC CH	2	2	0	0	0
2	RB6796941-14 Rev.	PLUG BLACK OXIDE MIL-C-13924C CLASS 1	BLACK-OXIDE CH	5	5	0	0	0
3	647.7701 Rev.	647.7701 CAD PLATE IAW QQ-P-416F CLASS 1 TYPE 2 CAD PLATE SHOULD NOT BE TO THICK AROUND TREAD	CADMIUM CH	10	10	0	0	0
4	RBT18560-11 Rev.	RBT18560-11 BLACK OXIDE FINISH MIL-C-13924C CLASS 1	OXIDE-BLACK CH	12	12	0	0	0
5	RBW109-3101-58-1-3 Rev.	RBW109-3101-58-1-3 01 -ZINC [ZINC] SPÉC: ASTM B633 TYPE 1, SC2 *** SPÉC: CONFORMITY IS REQ. ***	ZINC CH	6	6	0	0	0
6	647-7703 Rev.	647-7703 CAD PLATE IAW QQ-P-416F CLASS 1 TYPE II	CADMIUM CH	16	16	0	0	0
7	RBW109-3101-58-1-3 Rev.	RBW109-3101-58-1-3 01 -ZINC [ZINC] SPÉC: ASTM B633 TYPE 1, SC2 *** SPÉC: CONFORMITY IS REQ. ***	ZINC CH	6	6	0	0	0
8	RBW6405G02131-3G-1 Rev.	BOLT 01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] SPÉC: ASTM B633 TYPE 1 SC2 ***	ZINC CH	2	2	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

[Handwritten signature]

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.